

Deepak Fertilisers and Petrochemicals Corporation Limited, Taloja, Maharashtra, India K1 **Finish Product Specification** Title ISO PROPYL ALCOHOL U.S.P. DC No. QA/FP/SPE/IPA/02 Chemical formula C3H8O Mol. Wt. 60 1 CAS No: 67-63-0 Issue Date 26/02/2018 25/02/2019 Review Date Unit DFPCL, K1 Version 2.0 S. No. Characteristics MOU Specification Description Clear colourless liquid with characteristic 2 Identification by GC RT The R.T of major peak of the sample solution corresponds to the 2-propanol peak of the system suitability solution, as obtained in the Assav. 3 Identification by FTIR IR spectrum of the sample exibits maxima at the same wavelength as that of a similar preparation of USP IPA ref.std.or workig std Specific gravity at 25 °C 4 0.783 to 0.787 5 Refractive index at 20 °c. 1.376 to 1.378 6 Acidity, maximum 0.7 ml of 0.02 N Sodium Hydroxide (required ml for neutralisation of 50 ml sample) Non volatile residue, maximum 0.005 %w/v 8 Assay (GC), minimum 99.80 %w/w 9 Volatile Impurities i) Total impurity %w/w 1.0 10 Volatile Impurities ii) Each individual impurity %w/w 0.1 11 Residual Solvents as 1- Propanol, maximum 0.200 %w/w 12 Residual Solvents as Cyclohexane maximum 0.005 %w/w 13 Solubility Miscible with purified water ,ether,alcohol & chloroform 14 Water content, maximum %w/w Reference: DFPCI Spec. IPA -S-01, IS 11686:1997 & US Phamacopeia 2014 volume I,II,III IV. DC No. **Document Control Number** FP Finish Product UOM Unit of measurement w/w Weight by weight Prepared by Checked by Approved by Stillan 26/02/2018 26/01/2018 Manager-QA AGM-QA Sr.GM-QA AVP-Manufactring